

## 350 Vortec Rebuild Manual

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### 350 Vortec Rebuild Manual

This manual also contains many commonly used parts for the 350 CID Pre-Vortec engine. Most parts fit both the 5.7L Vortec and the 350 CID engine. As a reference, Marine Power utilizes 5.7V when referring to the Vortec engine and 350 when referring to the Pre-Vortec engine.

### 5.7 PARTS MANUAL

The 350 HO engine has production Vortec cast iron cylinder heads. These cylinder heads were first used on 1996 trucks with fuel injection, RPO L31. The intake and exhaust ports are very similar to the 1992-1995 Corvette 350 LT1 heads. The heads include 1.94" intake valves and 1.50" exhaust valves with pressed-in 3/8" studs.

### 350 HO Engine (19210007) Specifications

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